



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-23
Job Sheet 177764



Part No: C10-23

Job Qty: 10 ea

Part Name: Keeper Weldment



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-23 Rev.5A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	10 Ea		5/28/18	0.00	0.00	Start Up Large Fab-7		
110	Large Fab	10 pcs		5/28/18	0.00	10.00	Large Fab 3		
120	QC	10 pcs		5/28/18	0.00	0.00	QC9		
130	Outsource	10 pcs		5/28/18	0.00	0.00	Outsource15		
140	Packaging	10 pcs		5/28/18	0.00	0.00	Packaging2		
150	QC	10 pcs		5/28/18	0.00	0.00	QC6		
160	Packaging	10 pcs		5/28/18	0.00	0.00	Packaging3-2		
170	QC21-FG	10 Ea		5/28/18	0.00	0.00	QC21		

Part Op 110 - Weld as per DWG. Align holes before welding.

Descriptions: 130 - Issue P/O to GROUPE ALTECH: P/O 010674 -Nickel plate, QQ-N-290, Class 2, Grade E or F-Nickel
Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required
160 - Bag and label

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-23-4	Keeper Side	20 Ea (2 ea)	100-Start up Operation	5082323
C10-23-5	Keeper Front	10 Ea (1 ea)	100-Start up Operation	5082306
C10-23-6	Keeper Bottom	10 Ea (1 ea)	100-Start up Operation	5082330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C10-23-4	20	0	0
	C10-23-5	10	0	0
	C10-23-6	10	0	0



1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

cations

not be found.

Container No: S097495



Part: C10-23

Job No: 177764

Serial No/Batch: S097495

Revision: 5A

Inspector:

Exp Date:

Instructions:

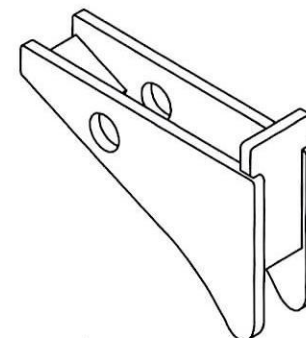
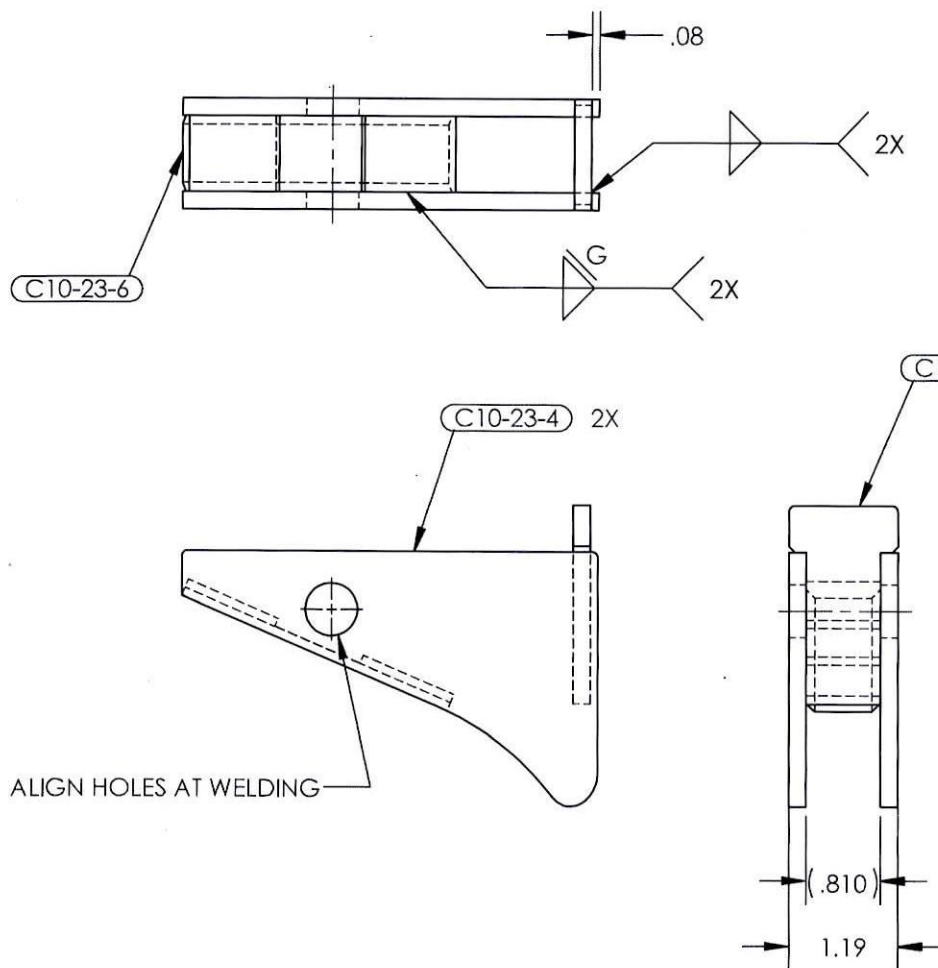
Date: 07/30/18

Plex 5/17/18 1:41 PM Dart.lajeunesse.marie

Stop @ 3:00

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	5/13/2013	CFS	
5A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/8/2014	DPD	RW



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WITHOUT NOTICE
WORK ORDER

NO. 177764 MJS
1805-17

NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Wed</i> TREAT FINISH SEE NOTE 1 SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/26/2002
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C10-23-4	2	KEEPER SIDE	1018	3/16 X 2-7/8 X 4-5/8	2
			C10-23-5	1	KEEPER FRONT	1018	3/16 X 1-1/4 X 2-1/4	3
			C10-23-6	1	KEEPER BOTTOM	1018	3/16 X 1 X 3-1/4	4



Dart Aerospace Ltd.
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PURCHASE ORDER **PO040677**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040677
PO Date: 8/2/18
Due Date: 8/8/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179038	RBBP1425-103-03	Keeper -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/8/18	8 pcs	0 pcs	8 pcs	\$6.00/pcs	\$48.00
	175856			Firmed	-	8/8/18	12 pcs	0 pcs	12 pcs	\$6.00/pcs	\$72.00
Sub Total:							20	0	20		\$120.00
2	177764	C10-23	Keeper Weldment -Issue P/O to GROUPE ALTECH: P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	8/8/18	10 pcs	0 pcs	10 pcs	\$24.00/pcs	\$240.00
Grand Total:											\$360.00

Order Notes

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38
9-89

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/3/18 11:38 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(011515-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011515- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
07-Aug-2018		Aman		040677				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBBP1425-103-03, Rev.	RBBP1425-103-03 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS1	OXIDE-BLACK CH	20	20	0	0	0
2	C-10-23 Rev.	C-10-23 01-E-NIC STEEL 200 [E-NICKEL STEEL 200] QQ-N-290 CLASS2 GRADE E OR F 0.0004 TO 0.0006 AND BAKE	E-NICKEL-200 CH	10	10	0	0	0

DAS
61
9-89

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.